

Date: Tuesday, 7/1/2008 10:46:42 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER KIT
Job Number	: 40151		
Estimate Number	: 12134		
P.O. Number	:	Part Number	: D2525
This Issue	: 7/1/2008 S.O. No. :	Drawing Number	: D2525 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 34506	Material	:
Written By	:	Due Date	: 7/20/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>AS 08.07.01</u>		
Comment	: Est. A 99.10.15 New Issue EC		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D25251 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Spacer Kit

Pick:

Qty	Part number	Description	Batch
1	D2525-1	Spacer	<u>34519</u>

SP

2.0 D25253 Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Spacer Kit

Pick:

Qty	Part number	Description	Batch
1	D2525-3	Spacer	<u>34520</u>

SP

3.0 D25255 Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Spacer Kit

Pick:

Qty	Part number	Description	Batch
4	D2525-5	Spacer	<u>B40152</u>

New Batch #

AS 08/07/07 (x20)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SS

8/7/7

(20x)

SP

3.1 DC 04 80067/07 (x20)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER KIT

Job Number: 40151

Part Number: D2525

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/08 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.07.08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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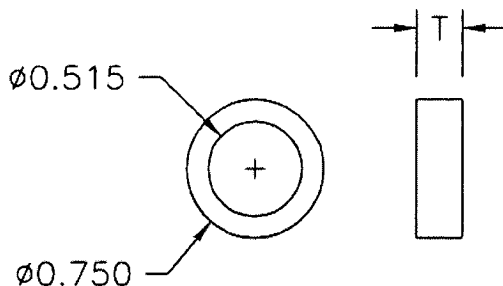
NOTE: Date & initial all entries



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED
49.10.12 KE

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40151

MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1